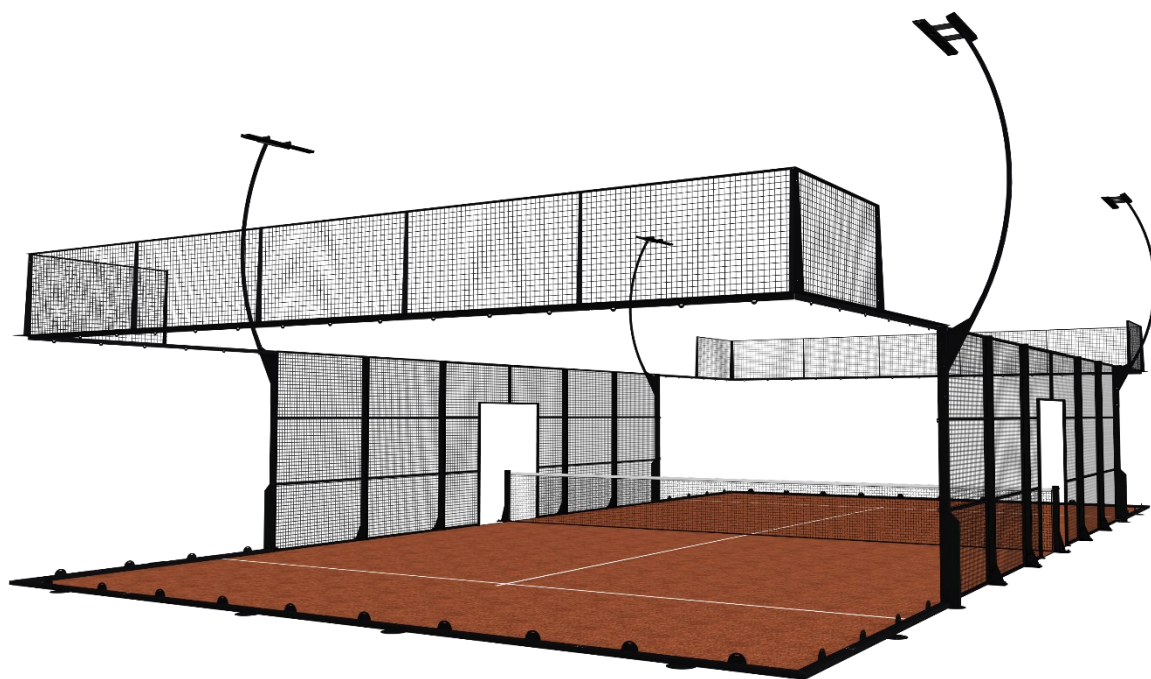


redsport PRO COMPETITION PADEL COURT KIT



EXTENDED DESCRIPTION

BUILT TO COMPETE, PRICED TO WIN

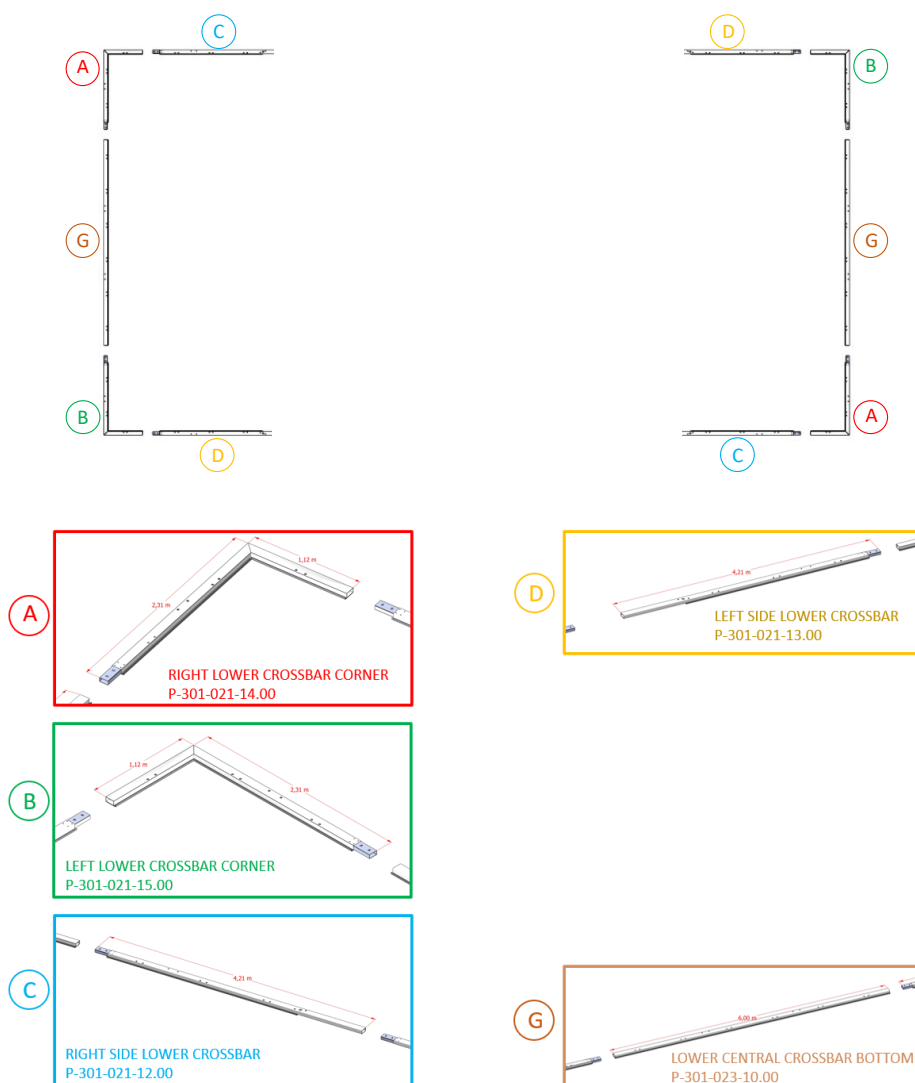
STRUCTURE

- Designed and manufactured according to standard: UNE 147201:2024 Sports and recreational equipment: Padel courts, safety requirements, and testing and inspection methods.
- Structurally calculated according to Eurocodes established in the series of UNE-EN 1993 standards and the series of UNE-EN 1090 standards, to guarantee their structural stability and resistance.
- Dimensions and measurements according to specifications defined in the Padel Game Regulations issued by the International Padel Federation (I.P.F).

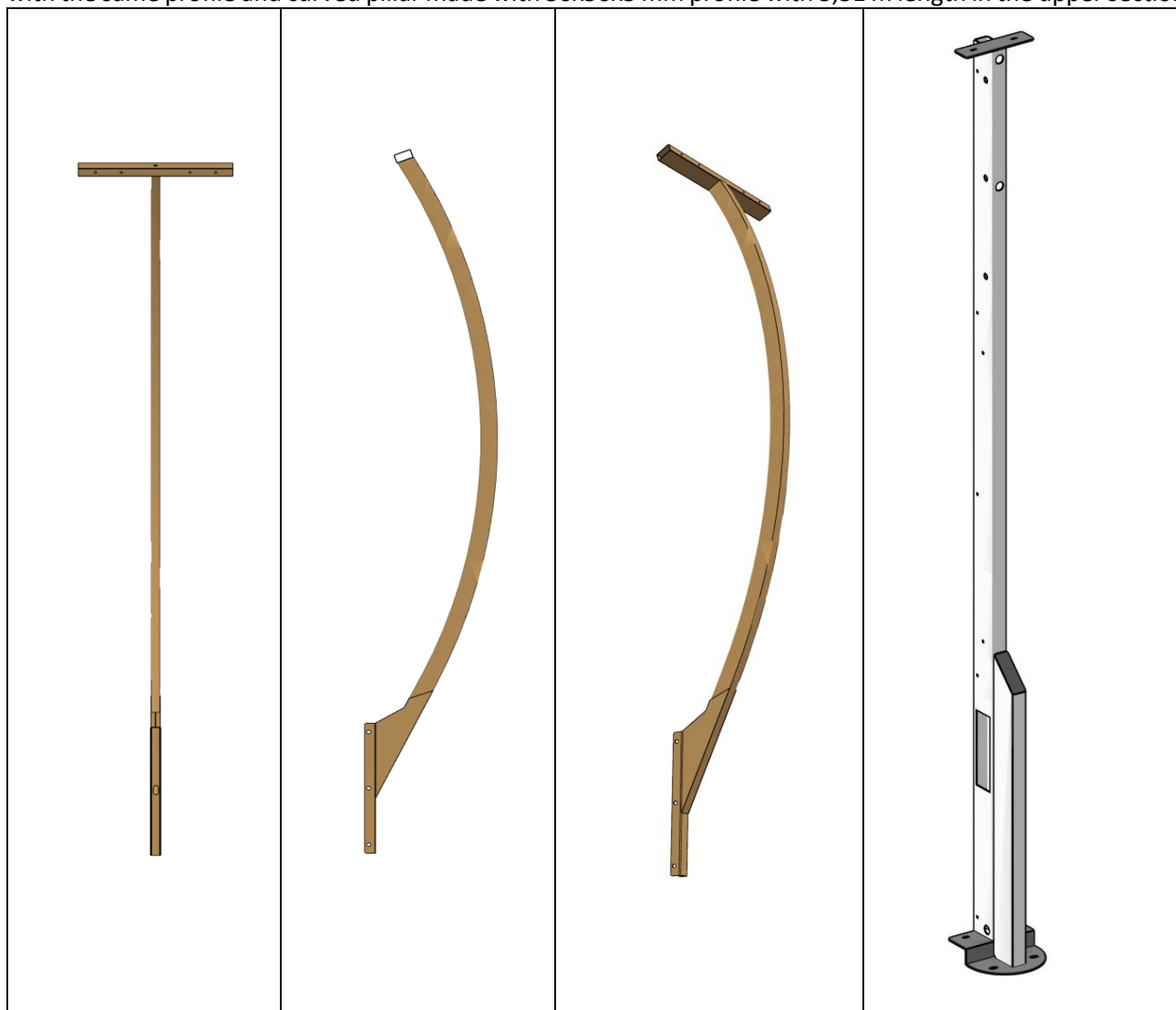
Metal structure:

Materials and Construction:

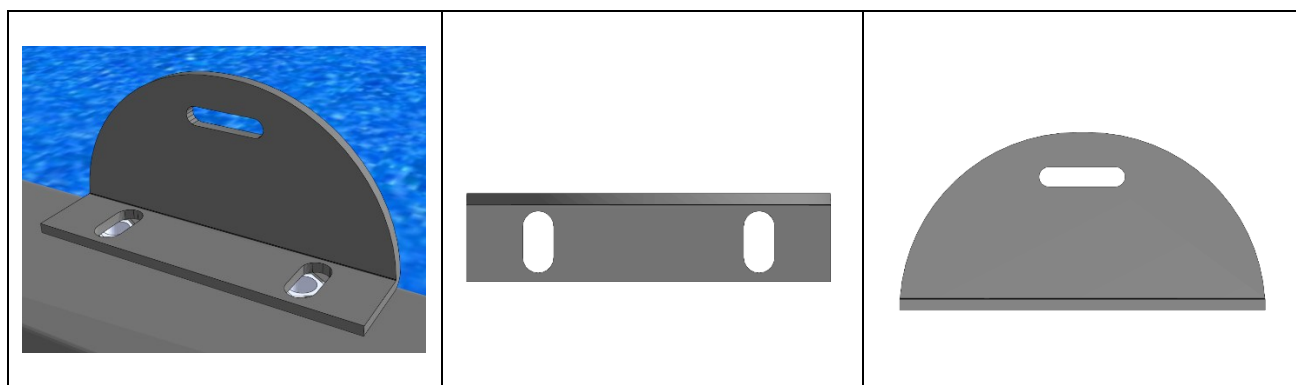
- Grade: Minimum steel characteristics S235JR according to UNE-EN 10025-1 Standard.
- Welding: Performed in a certified workshop according to the UNE-EN 15614 Standard.
- Lower perimetral ring in all the perimeter, except in the access zone, formed by a total of 10 pieces, with 100x50x2 mm profile, mechanized to receive the screws to fix the pillars and the brackets to fix glass.

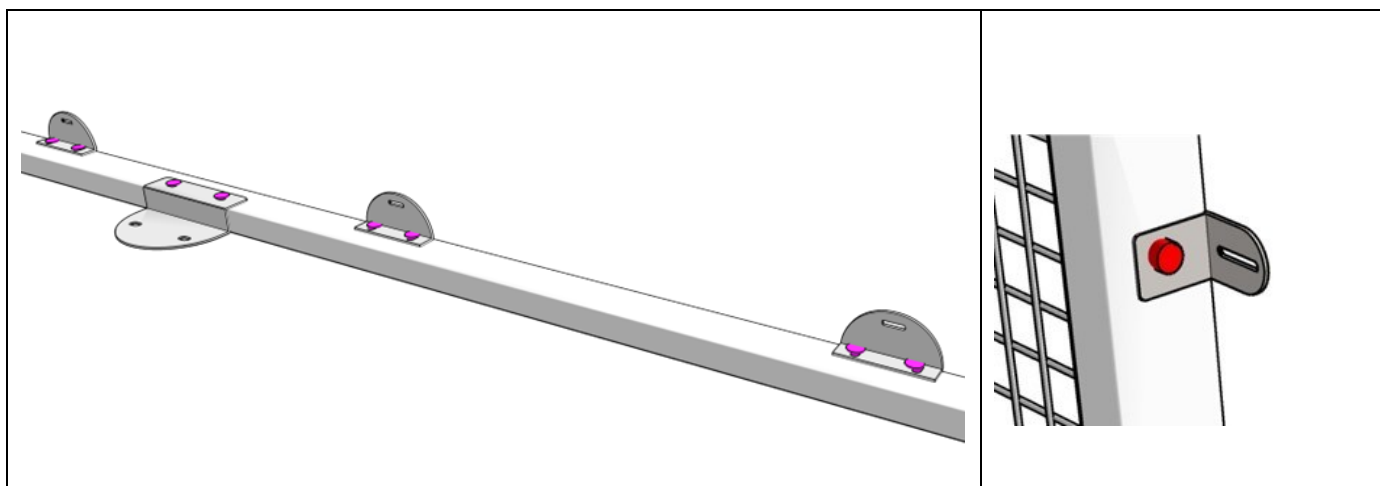


- 4 lighting pillars with 100x50x2 mm with 3,00 m length in the lower section with reinforcement up to 1 meter with the same profile and curved pillar made with 50x50x3 mm profile with 3,31 m length in the upper section.

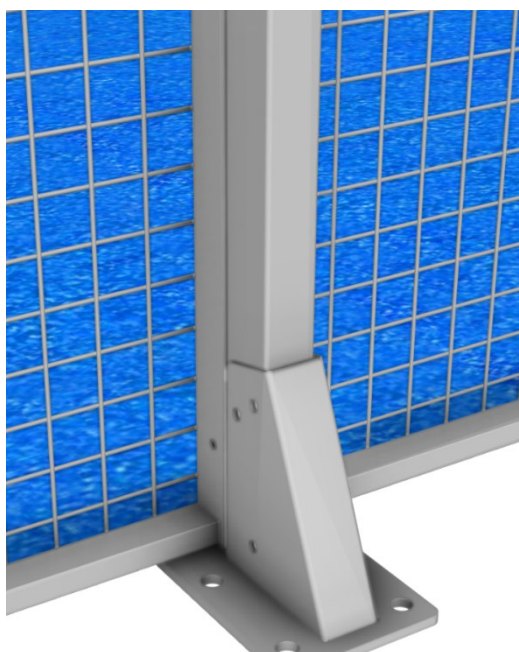


- 36 rounded L-brackets for glass fixing.
- 8 units of 70x70 mm glass brackets (anchoring to lighting pillars).

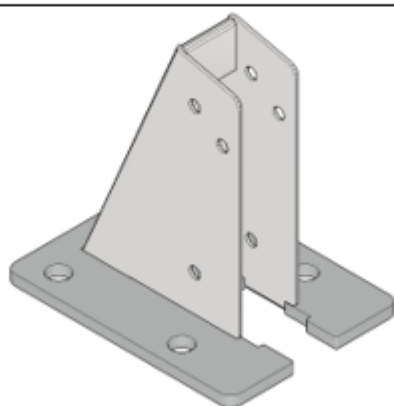
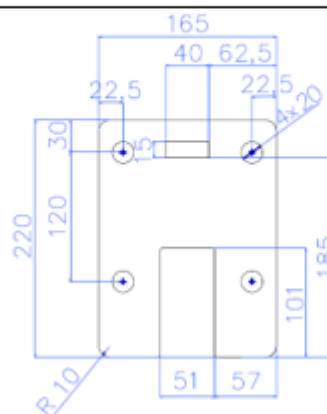




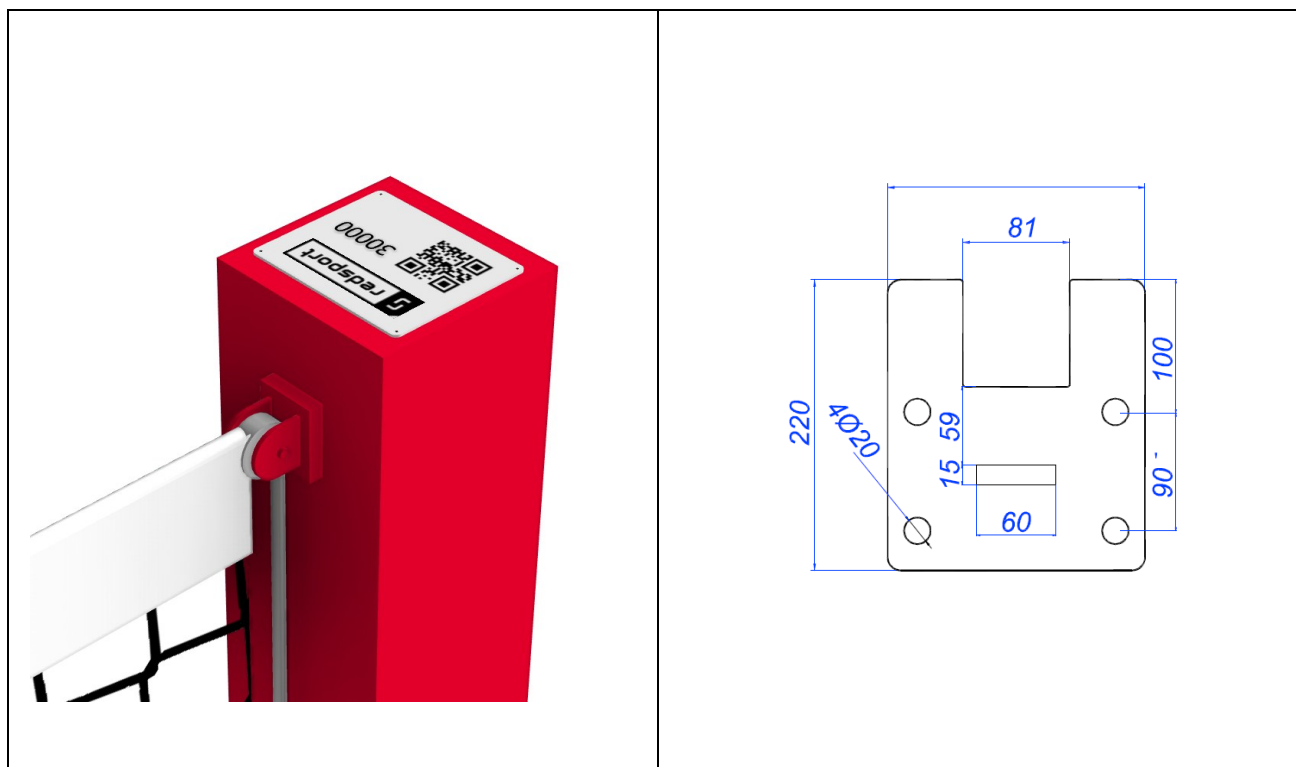
- Construction system of padel courts Insert Fixation System (IFS®): separation between anchor plates and pillars, facilitating installation and transport (utility model registered ES1294253U – BOPI 12/09/2022).



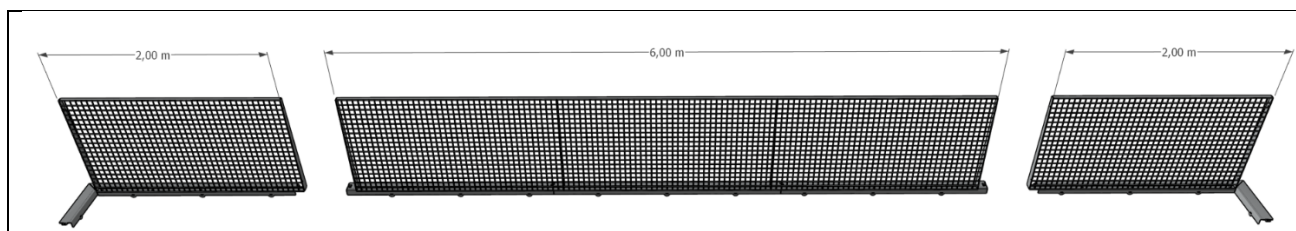
P2: 12 units (10 mm thickness anchor plate)

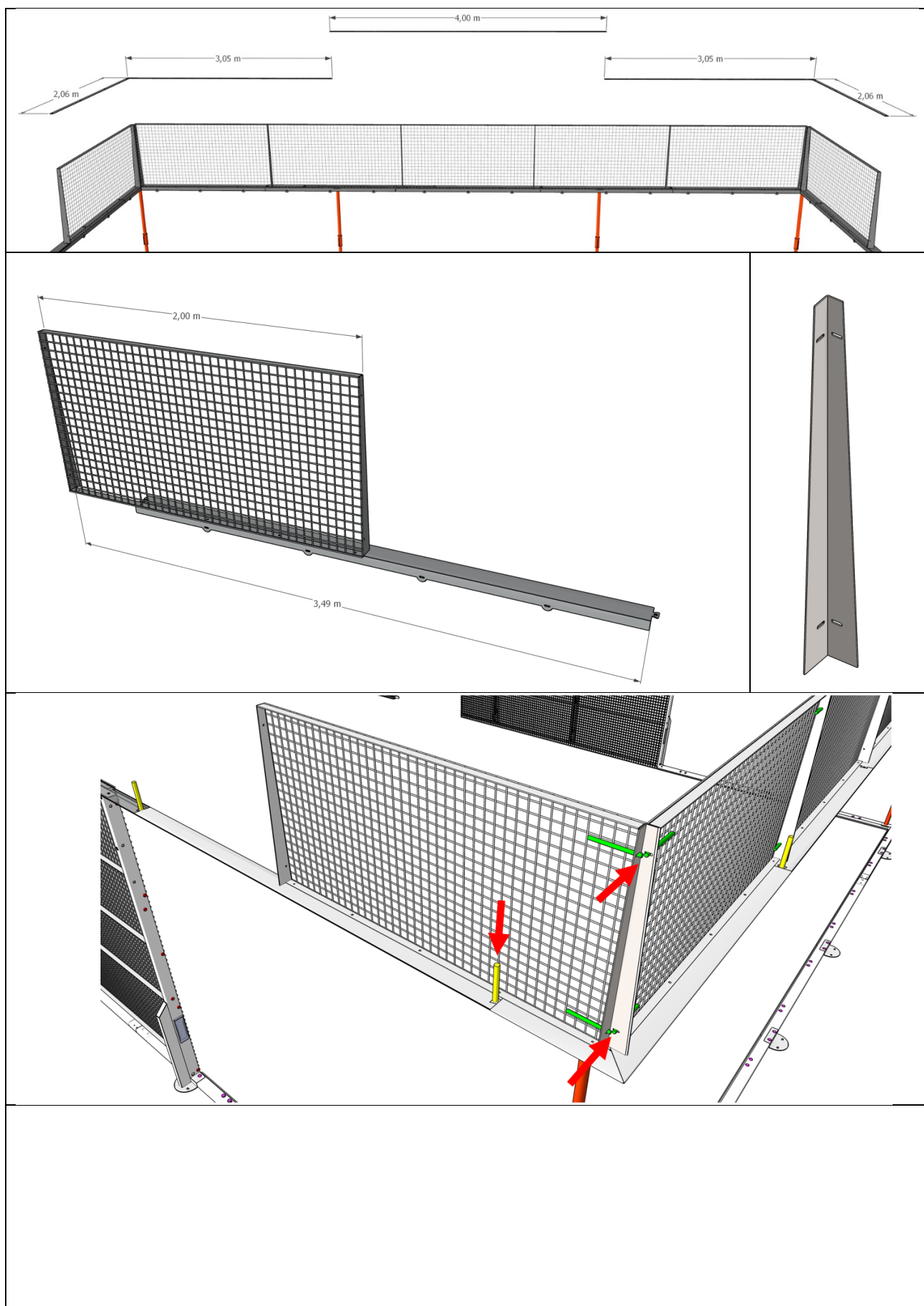


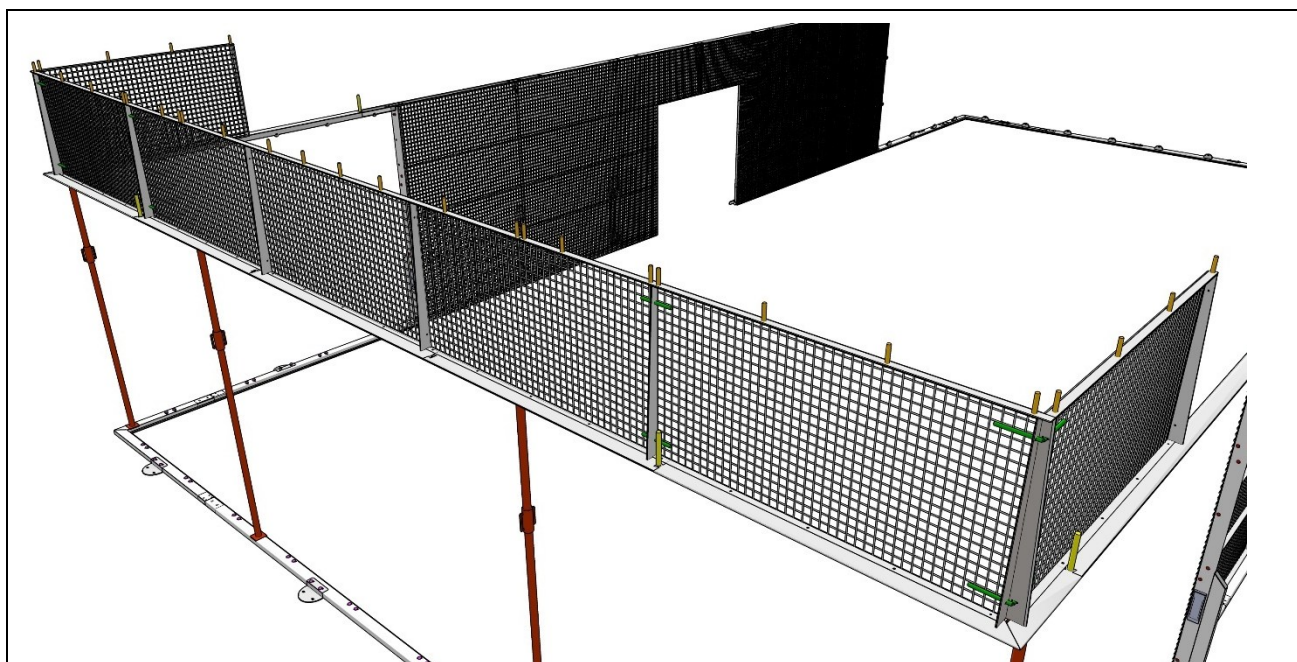
- 2 Pillars for net support with 1,00 m length, with 80x80x2 mm profile, 220x195x10 mm anchor plate with 4 anchor points.



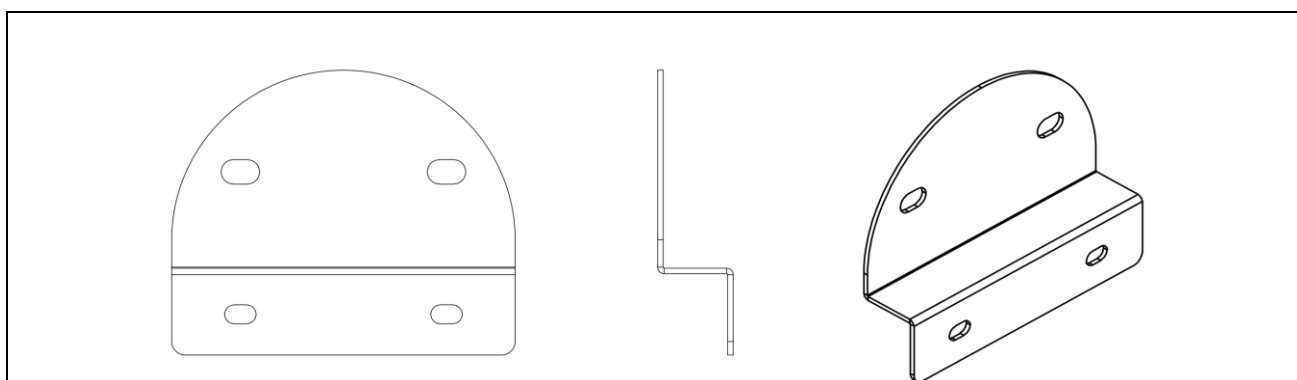
- 2 panoramic gantries background formed by a total of:
 - Upper part in the background: 1 centerpiece with 6,00 x 1,00 m measures and 2 side pieces with 2,00 x 1,00 m measures. These side pieces must be anchored to the centerpiece using through screws.
 - Upper part on the sides: 1 sidepiece with 3,50 x 1,00 m measures. This sidepiece must be fixed with the lighting pillar and the upper part at the background.
 - 2 L-shaped connecting profiles at the corners.
 - 3-piece handrail to be connected above the mesh panels







- Set of 12 units of “Z” rounded pieces to fix the bottom perimetral ring into the ground.



Design and Assembly:

- Easy assembly following the court installation manual.
- Anchoring to the pavement: using M16x145 expanding metal bolts.

Included Accessories:

- Padel Net: 3 mm thick, 45 mm mesh made of nylon, with anchoring and fixation system to the structure.

Materials and Technology by AFP Courts:

- redsport net post 80x80 mm.
- curved lighting pillars.
- Anti-injury system with continuous folded meshes of 3x2 m to create a safe playing field.
- Hidden robotic welding system.
- redsport authentication plate with serial number.
- redsport branding on net post, glass and lighting pillars.

GLASS

Tempered Safety Glass:

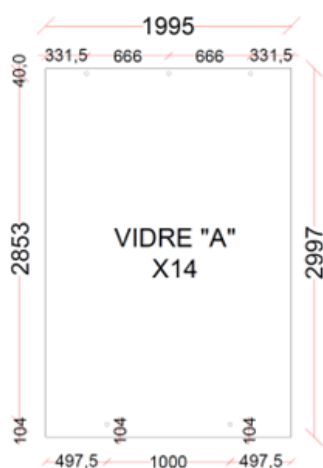
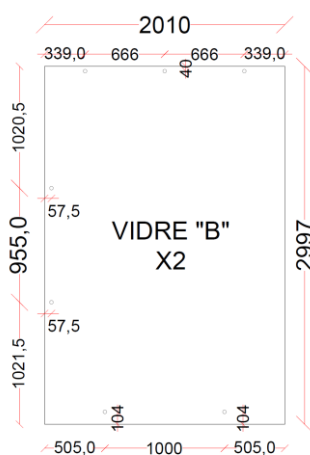
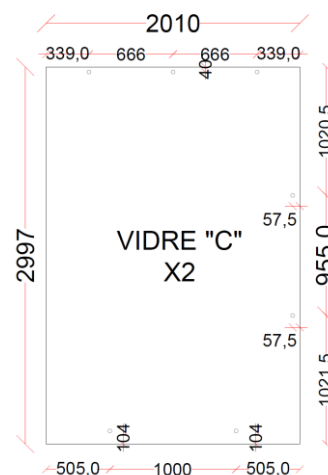
- Specifications: 12 mm tempered safety glass in 18 modules of 3x2 m.
- Standards:
 - o Specifically manufactured for padel courts according to UNE-EN 12150 Standard.
 - o Impact and breakage resistance type C according to UNE-EN 12600:2003 Standard.
- Fastening: Countersunk holes for stainless steel screws, polyethylene cone, and separation from the metal structure with neoprene or rubber between 5 to 8 mm thick.

12 mm Toughened safety glass with countersunk fixing holes for installation:

- 14 Units of **1995x2997 mm** ("A" model).
- 2 Units of **2010x2997 mm** ("B" model).
- 2 Units of **2010x2997 mm** ("C" model).

All the glass must have the CE marking, according to UNE-EN 12150-2:2005.

Characteristics in:	12 mm
Reaction to fire (EN 13501-1)	A1
Impact resistance of the pendulum body (EN 12600)	1C1
Resistance to sudden changes in temperature and temperature differences (EN 12150 - 1)	200 K
Direct airborne sound reduction (EN 12758): R_w (C, Ctr)	34 (-2, -3)
Thermal properties: U-value (EN 673)	5,6
Thermal properties: Normal emissivity ϵ_n (EN 12898)	0,89
Light transmission/reflection (EN 410): τ_v / ρ_v / ρ'_v	86/8/8
Solar energy transmission/reflection (EN 410): τ_e / ρ_e / ρ'_e	72/7/7



Hardware used for glass fastening



DIN 7991-8*30 Stainless-steel A4



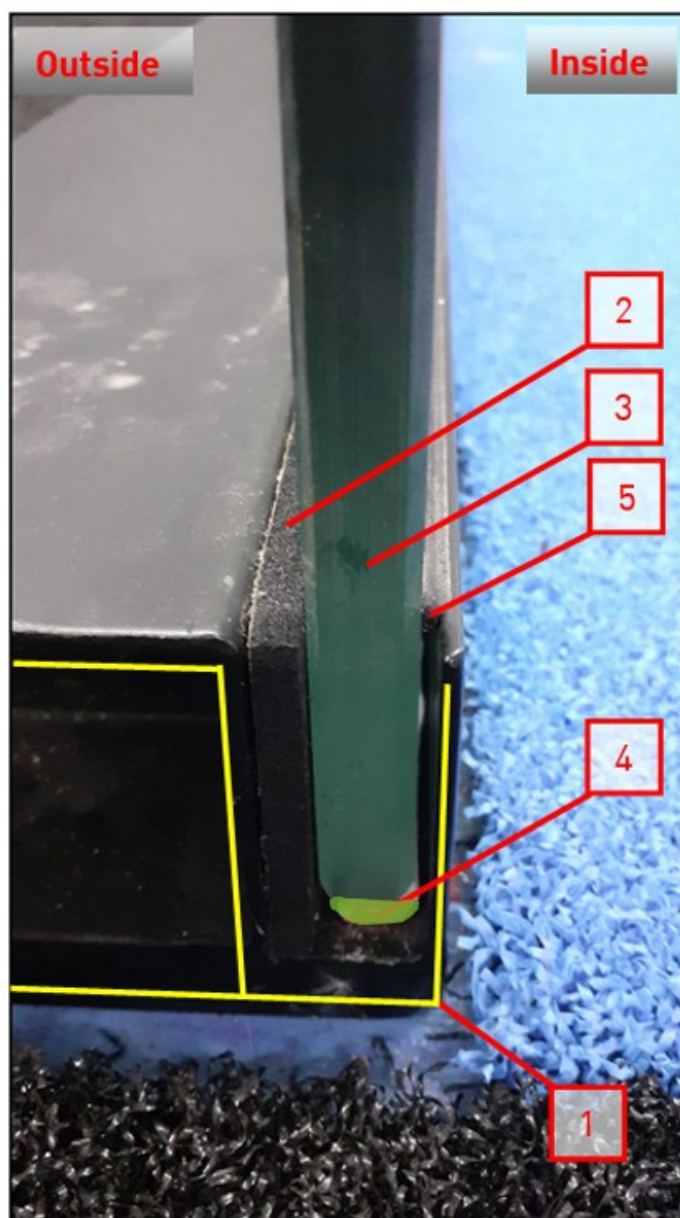
DIN 985 M8 Stainless-steel A4



DIN 9021 M8 Stainless-steel A4



Polyethylene cone



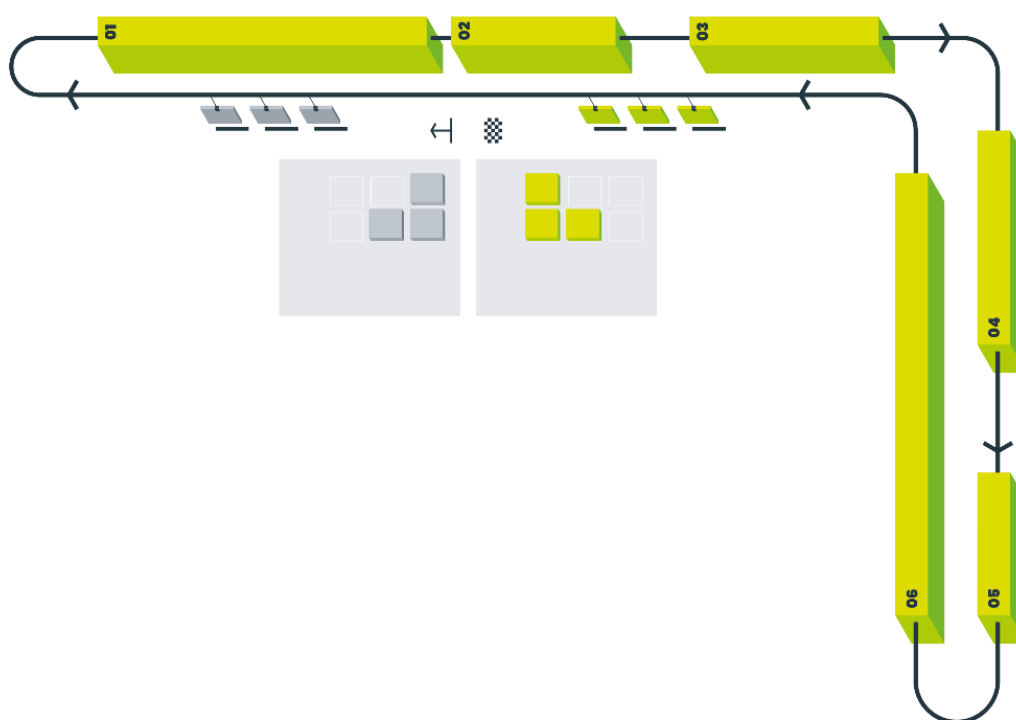
- 1- Structural profile
- 2- EPDM rubber 5 mm thick
- 3- Glass
- 4- Levelling system
- 5- Silicone

FINAL TREATMENT

The set of pillars and meshes are protected by polyester powder paint System hardened by oven, following the following process:

- 1. Pre-treatment Tunnel:**
Parts are washed to remove impurities and ensure paint adhesion. The process includes degreasing, rinsing, osmosis treatments, and a "Nébula" passivation system.
- 2. Drying Oven (120°C):**
Hot air circulation dries the parts completely before primer application.
- 3. Powder Primer Booth:**
An epoxy, zinc-free primer with High-Density Crosslinking (HDC) technology is applied. It offers excellent adhesion, mechanical strength, and corrosion resistance. Corrosion protection grade of the structure is C4 according to UNE-EN ISO 12944-2:2018 Standard
- 4. Gelation Oven (200°C):**
Converts powder paint into gel form, preventing contamination and accelerating polymerization.
- 5. Powder Coating Booth:**
Powder paint is applied using electrostatic guns in a dielectric booth with a cyclone system for overspray recovery.
- 6. Polymerization Oven (200°C):**
Heat solidifies the paint, ensuring adhesion. Air curtains maintain uniform temperature and energy efficiency, avoiding cross-contamination between batches.

Automated painting chain scheme





For more details, please consult our document “Recommendations of final treatment for Padel courts according to durability and corrosivity (ISO 12944-2:2018)”.

AFP TURF



TECHNICAL DATA SHEET

» Yarn type
Monofilament TEX (6 filaments)

» Yarn composition
100% POLYETHYLENE

» Color
Columbia blue / Olive green

» Primary backing
R3/10

» Secondary backing
Latex (styrobütadien)

» Tufting process
Linear tufting

» Gauge
3/16"

» Yarn dtex
9.000

» Yarn thickness
200 µm

» Yarn height
12 mm

» Stitches per 10 cm
22,5

» Tufts per m²
49.600

» Number of filaments/m²
283.464

» Water permeability
> 500 mm/hr

» Yarn weight (g/m²)
1.360

» Backing weight (g/m²)
280

» Coating weight (g/m²)
900

» Total weight (g/m²)
2.540

TEXTURIZED FIBER

» Height: 12mm » Infill: Sand



RECOMMENDED INFILLS

» Sand infill
Quartz sand, rounded, washed and dried

» Sand grain size
0,3-0,6 mm

» Quantity
≥ 10 kg/m²



CERTIFIED PRODUCT

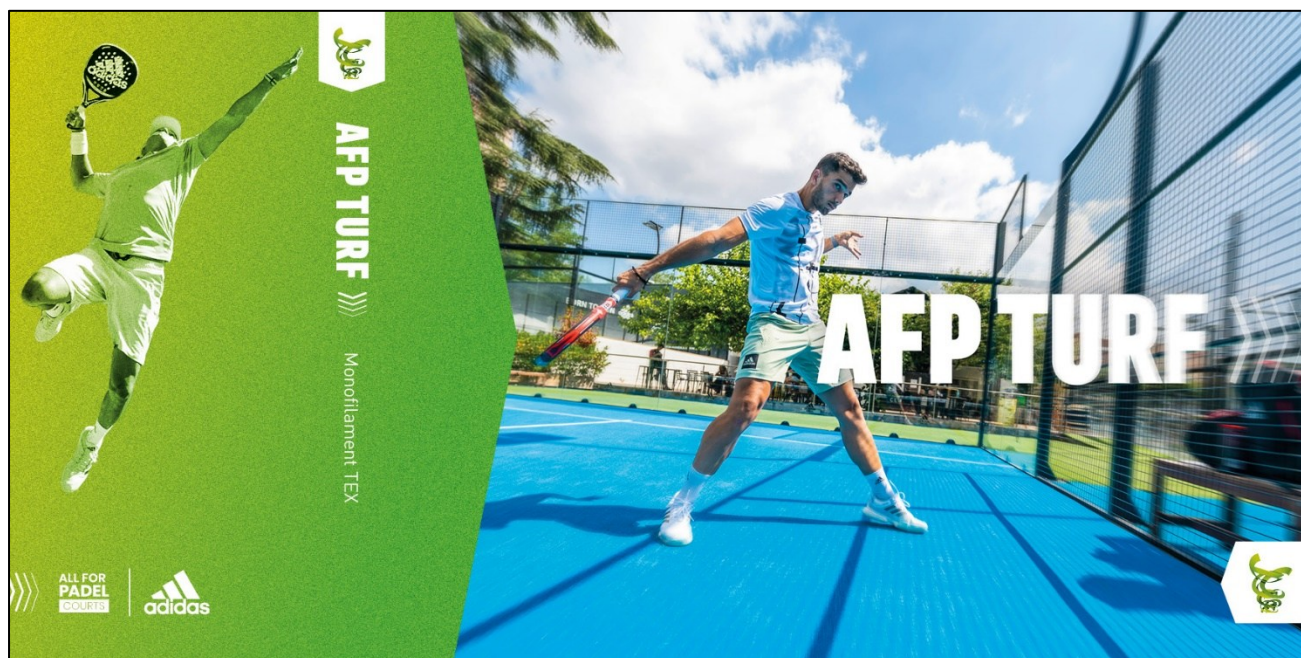


INSTITUTO DE
INVESTIGACIÓN
DE VALENCIA

This label is printed with ecological inks and 100% recycled, ecological and recyclable paper.



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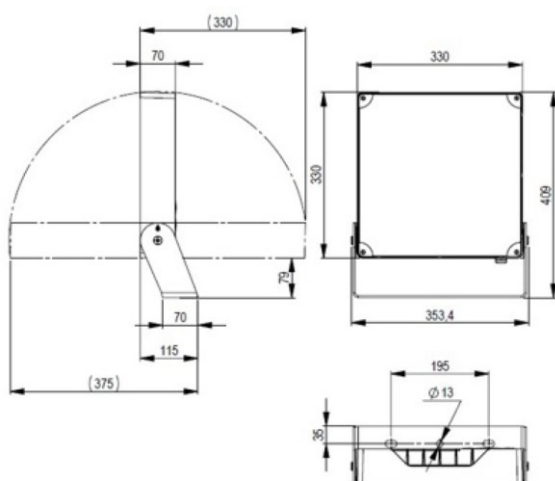
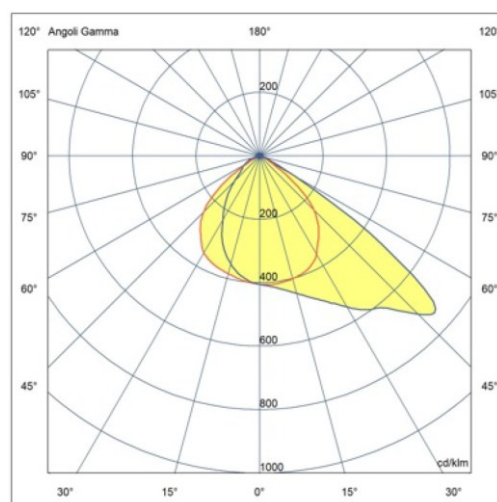
LED SPOTLIGHT



The LED sources used, with very high efficiency, produce unprecedented lighting that allows the illumination of building façades or hardstands, even at considerable distance. The diffuser has an ample and uniform area of emission, allowing very low luminosity and therefore reduced glare with high visual comfort. The excellent mechanical characteristics (IP66-IK08) allow installation in outdoor settings even in extreme conditions, while the possibility of versions with a symmetrical or asymmetrical beam makes the fixture particularly versatile.

The “square cut” design of the LED allows movements through 360°, on the axis of rotation of the goniometric bracket, thus enabling great flexibility of movement and mounting.

Part number	
Nominal voltage (AC):	230 Vac
Voltage supply range:	93 V – 265 V
Absorbed Power (W):	210 W
Led number:	240
Colour housing:	Grey
CCT light tone:	4000 K
Efficiency:	145 lm/W
Luminaire flux:	30429 lm
Surge protector:	1.5kV
Height / Length / Width:	70 / 409 / 353 mm
Body material:	Die-cast aluminum
Cover /Lens material:	Polycarbonate / Methacrylate
Protection grade IP:	IP66
Protection grade IK:	IK08



AFP MODULAR LINEAL LIGHTING



AFP Modular lineal Lighting is an innovative linear sports light, designed for outdoor and indoor padel courts. Its long shape and large luminous surface contribute to uniform light output. Multiple installation ways satisfy different applications.

Electrical Information

Model No.	FR-SP-AFP240	FR-SP-AFP320	FR-SP-AFP500
Power Consumption (W) +/-	240W	320W	500W
Power Supply	SOSEN Driver	SOSEN Driver	DONE Driver
Input Voltage	120-277VAC, 50/60Hz		
Power Factor	≥0.95		
Flicker Factor	<1%		
Surge Protection	10KV line-earth		
Insulation Class	I		
Driver Type	Constant current (CC)		
Control	ON/OFF		

Optic Information

LED Type	LED 5050		
Luminous Flux (lm) +/-7%	up to 38400	up to 51200	up to 80000
Efficacy (lm/w)	up to 160		
Beam Angle	110°x 60° Asymmetric		
Correlated Color	5000K		
Color Rendering Index	Ra70		

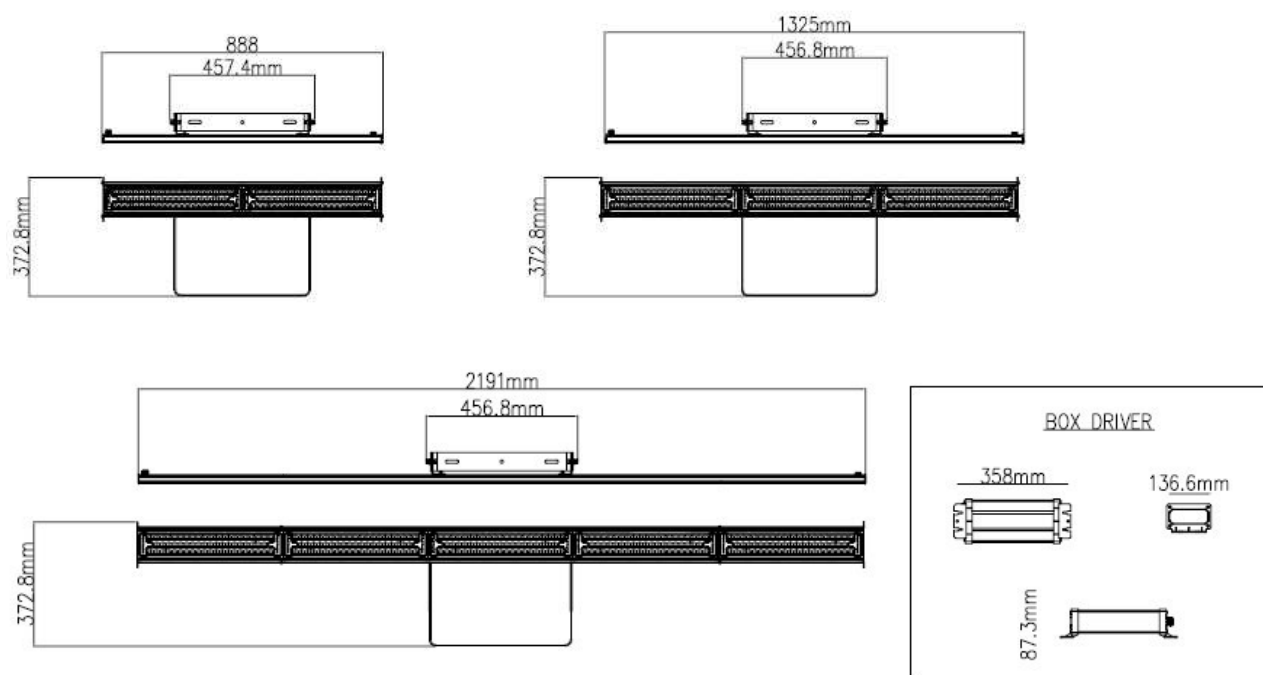
Dimensions and Mount

Product Dimension (mm)	888x372x70mm	1325x372x70mm	2191x372x70mm
Luminaire Net Weight (kg)	6,7 Kg	7,7 Kg	10,3 Kg
Export Carton Size (mm)	940x435x405mm (4PCS/ctn)	1380x435x405mm (4PCS/ctn)	2245x435x405mm (4PCS/ctn)
Gross Weight (kg)	28 Kg	32 Kg	43 Kg
Materials	Heat-sink: AL6063, Special surface treatment+Powder coating		
	Mounting bracket: SPCC, Special surface treatment+Powder coating		
	Cover: Polycarbonate optical lens		
Fixture Color	Black (RAL9017)		
Luminaire Windage	0.08m ² at 0° / 0.11m ² at 20°	0.1m ² at 0° / 0.15m ² at 20°	0.1m ² at 0° / 0.15m ² at 20°
IK Rating	IK10		
IP Rating	IP66		
Category of corrosion	C4 (ISO 9223:2012)		

Lifespan and Warranty

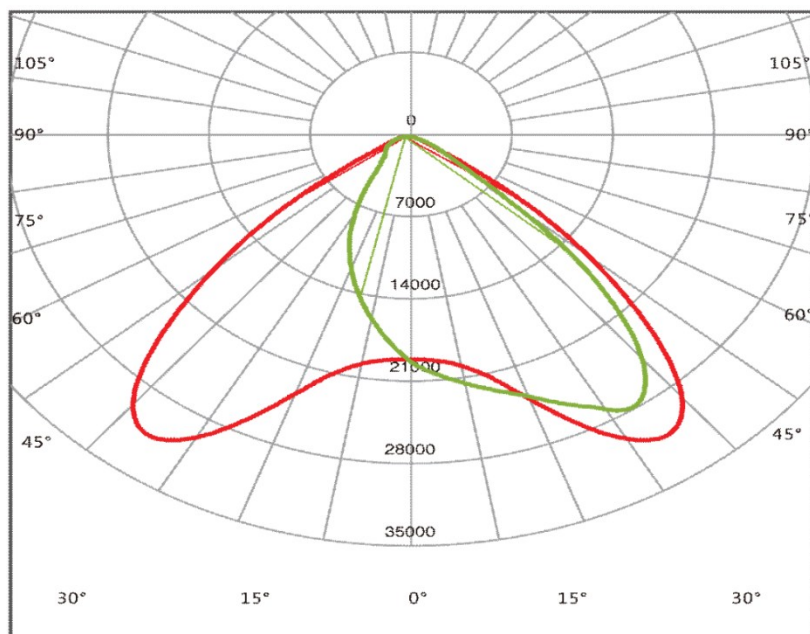
Operating Temperature (°C)	-30 to +50
Life Time of LED	102224-L90B10
@Ta=25°C(hours)	196842-L80B10
Warranty	5 years

Dimensions



Photometry

240W-320W-500W



WARRANTIES

AFP Courts S.L. guarantees the suitability of the materials involved in this Padel court as follows:

Structure	
• Pillars, net-posts, anchor plates, meshes and brackets:	5 years
Glass	
• Glass:	5 years
Artificial grass	
• Artificial grass:	(according to the next table)
Floodlighting	
• AFP Modular lineal lighting:	5 years
• Beghelli projectors:	4 years
Hardware	
• Screws, washer and nuts for fixing glass and any other type of through screw (stainless steel):	5 years
• Metal anchor dowels inserted in concrete and covered by plastic plugs (zinc-plated):	2 years
Accessories	
• Plastic caps, net system (tensor, roller guide and axis), net, nylon cone for fixing glass, vinyls and net cover:	2 years
• EPDM neoprene, only the physical integrity of the material is guaranteed (resistance to deterioration):	
The material must be stored in its original packaging, in a dry and clean place, away from sunlight and atmospheric agents until the moment of installation, otherwise the adhesive properties of the glue could be compromised.	2 years
The installation must be done on a clean and dry surface, just before the glass is collared, the sooner the neoprene is pressed between the steel and the glass, the better it will adhere to the structure. The screws that fix the glasses must be tightened to 5 Nm.	

The warranty will not be applied if:

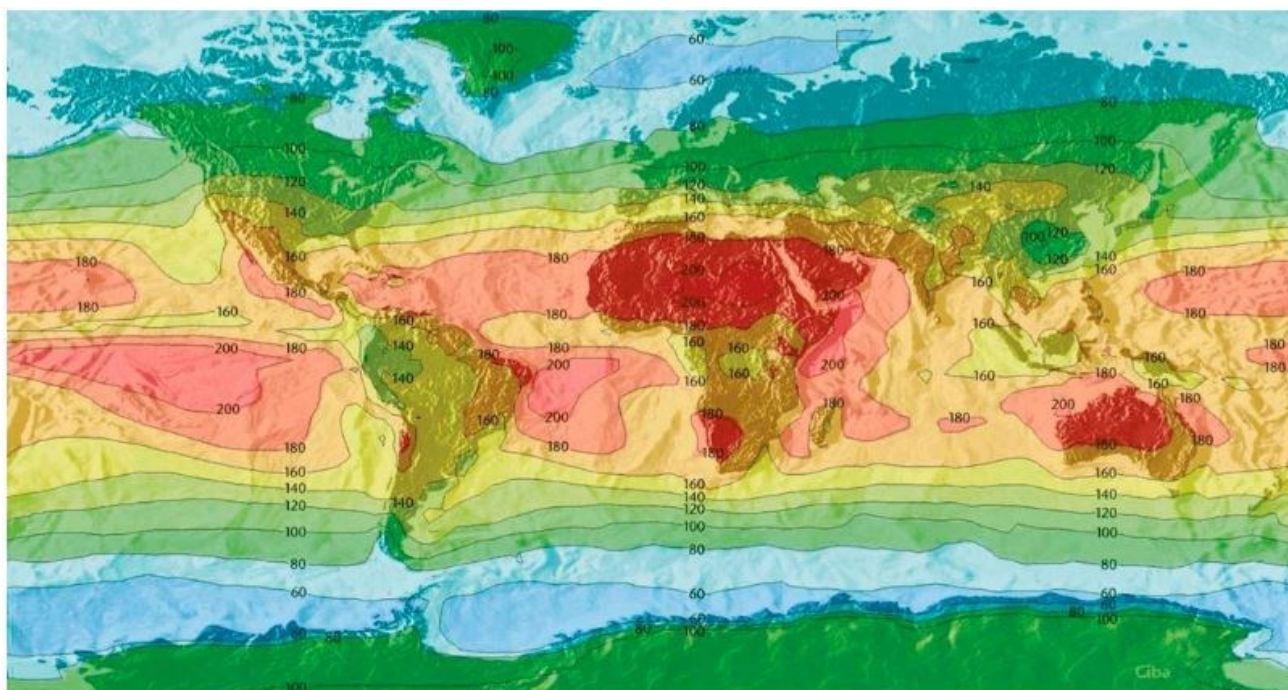
- The recommended reinforcements according to geographical area and type of terrain have not been followed (see attached document).
- The recommendations of final treatment for Padel courts according to durability and corrosivity (ISO 12944-1) have not been followed (see attached document).
- The product is used for a different purpose other than the practice of Padel.
- The product has any kind of damage caused by inadequate handling and storage.
- The product has any damage caused by faulty installation.
- The product has any type of damage caused by faulty or inadequate use or inadequate maintenance.
- The application of the warranty is subject to the completion of scheduled maintenance according to the enclosed maintenance schedule. The maintenance must be documented by a report and a certificate issued by a qualified company and signed by the customer, must be submitted to AFP Courts at the end of each year.
- There are burns, tears, pulling, cuts, accidents due to vandalism, abuse, neglect or abandonment during storage, transportation or installation which were not the responsibility of AFP Courts.
- There are faults or defects in the base/foundation due to inadequate design and construction.
- If unsuitable, overly aggressive or oil-based cleaning products and methods are used which may alter the adhesive capabilities of neoprene.
- Use of inappropriate footwear or equipment for doing sports.
- Due to any natural disaster.

ARTIFICIAL GRASS WARRANTY

Product	< 100 kLy	100 / 120 kLy	120 / 140 kLy	140 / 160 kLy	>160 kLy
AFP TURF	7	6	5	4	3
MONDO XN SUPERCOURT	7	6	5	4	3

Global map of UV solar radiation

The geographical location where the turf is exposed has a lot to do with it. As we can see in the following image, there are areas marked in red in which ultraviolet radiation is maximum, for example around Ecuador, and others where it is minimal. So, logically colour fade will be slower in areas with less incidence of ultraviolet radiation.



Solar radiation is measured in Langley kilograms (kLy) per year and is mapped around the world by region. kLangley World Map.

The product suffers the normal wear and tear of the fiber, unrelated to any manufacturing defect, and will depend exclusively on the carpet construction (gauge used, deposited weight, number of stitches, and fiber height) and the intensity of use of the installation.

This indicates that the warranty does not cover aesthetic defects or any issues resulting from the normal wear due to regular or intensive usage of the installation.

GLASS WARRANTY

They are not considered as defects:

Holes and notches: The incorporation of holes and notches increases the distortion produced during tempering due to the absence of glass and the increase of unsupported edges.

Risk of spontaneous breakage: The presence of nickel sulphide inclusions in the glass structure can lead to spontaneous breakage of the heat-treated glass. AFP Courts is not responsible for this type of breakage inherent to the type of product due to the presence of a component in the structure of the base glass.

Anisotropy: The thermal tempering process produces areas where stresses are different in the cross-section of the glass. These areas of stress produce a birefringent effect in the glass that is visible in polarised light, when viewed in polarised light these areas appear as coloured areas, also known as leopard spots.

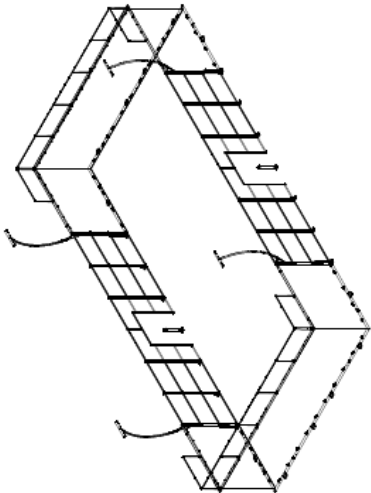
White haze: Actual mechanical deformations caused by mechanical pressure between the glass and the rollers. The cause is varied and can occur in different ways, from a vertical stripe in the centre of the glass, at the edges, in the corners or on the whole glass, with slightly cloudy areas, streak marks or repetitive marks. Acceptance criteria are governed by the inspection criteria mentioned above.

Observation conditions: glass panes are examined at a distance of 2 meters. Defects not visible from the stipulated observation distance are not questionable.

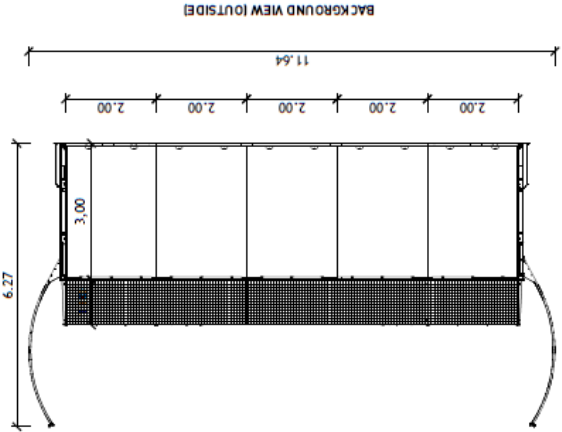
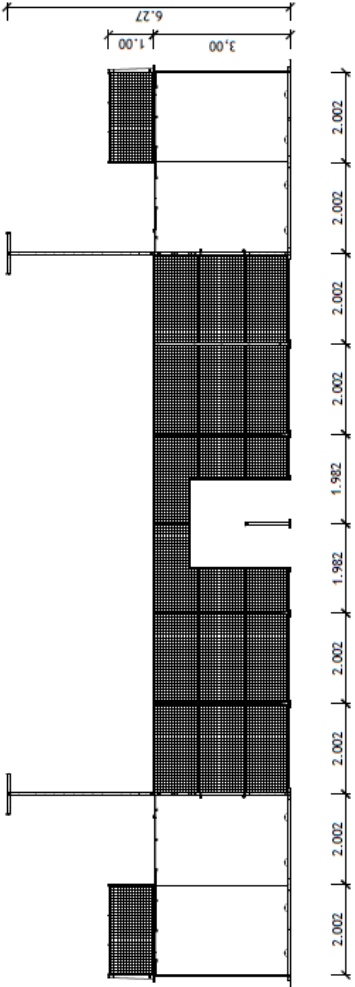
ACCEPTANCE LEVELS FOR SINGLE DEFECTS		
DEFECT DIMENSIONS	MEASURE PER 20 M2	MAXIMUM IN ONE SHEET
0.2 < 0.5	Any number	Any number
0.5 < 1	3	5
1 < 3	0,6	1
3	0,05	1, but defects that could lead to breakage are not permitted.
ACCEPTANCE LEVELS FOR LINEAR DEFECTS		
THE NUMBER OF ADMISSIBLE DEFECTS IS AN AVERAGE OF 0.05 DEFECTS PER 20 M2 OF GLASS.		

Guarantee conditions:

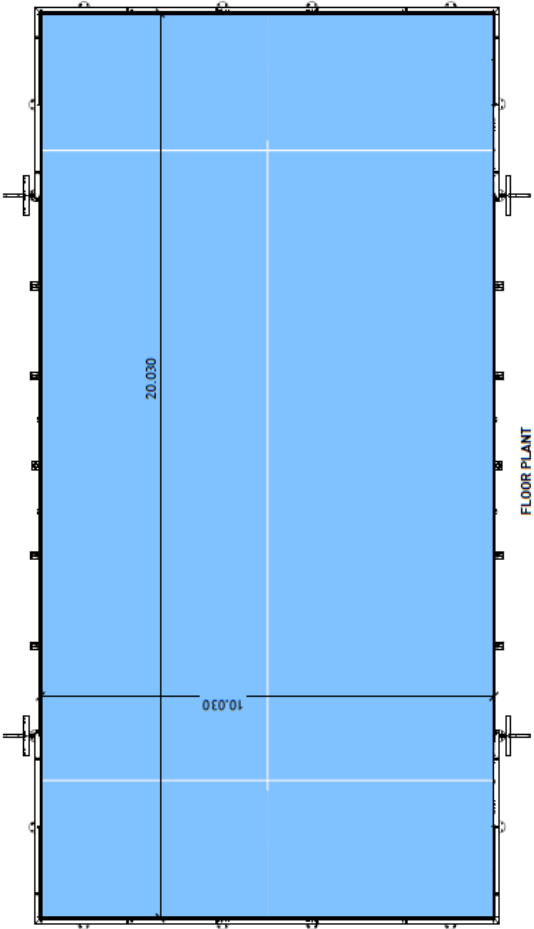
1. Surrounding area must be used for Padel purposes, Padel court must be protected from the outside activities.
2. Even we don't recommend decorative gravel in the surroundings and take care when using brush cutter machines, which can project small materials that could break glass panels.
3. Glass panel is designed to only be used Playing Padel and being hit from the inside of the Padel court, not from the outside. Please consider that if glass panel is hit from the inside of the Padel court, the glass can directly transfer all the stress to the pillars.
4. Follow our maintenance program, making maintenance is crucial for Padel court durability.
5. Glass can be broken for many other reasons **not covered by the guarantee**, example given:
 - a. Poor maintenance with screws/neoprene/cones, which can cause that glass touches the metallic structure or go grinding against the floor.
 - b. Wrong installation.
 - c. Very high changes in temperature.
 - d. Movement of the ground/foundation.
 - e. Hit by some particle using brush cutter.
 - f. **Spontaneous rupture.**



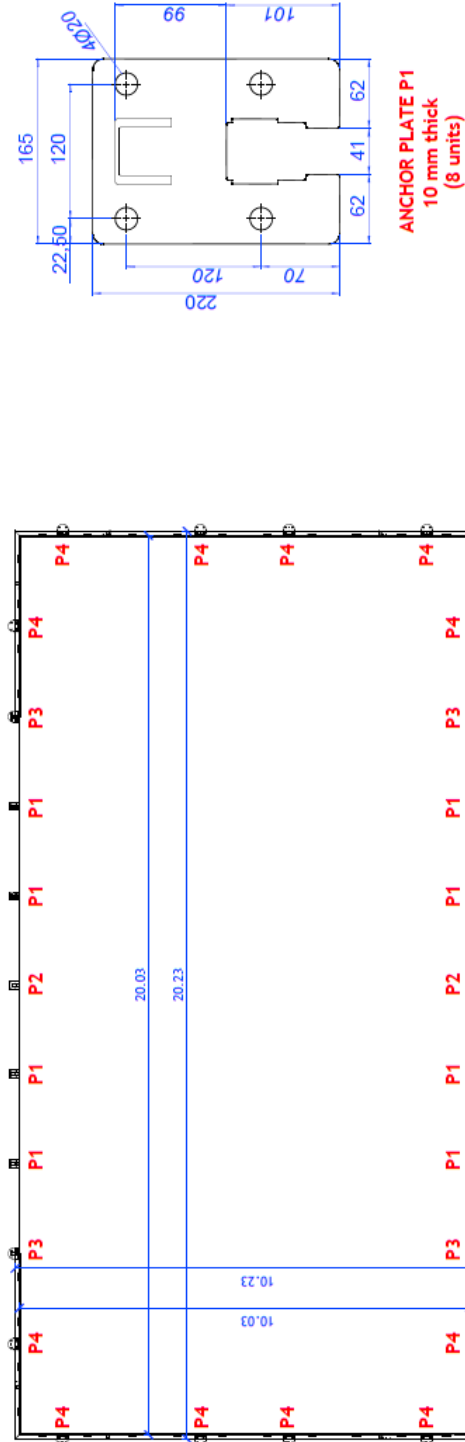
3D DRAWING



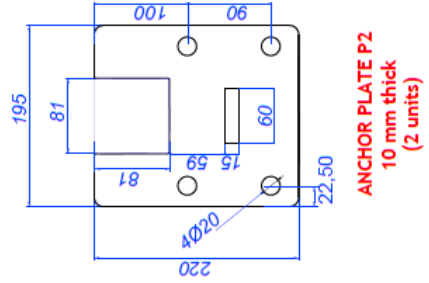
LATERAL VIEW (OUTSIDE)



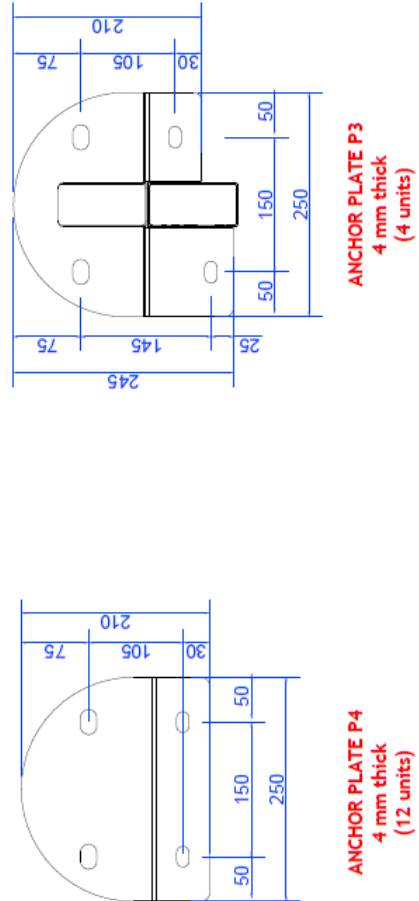
FLOOR PLAN



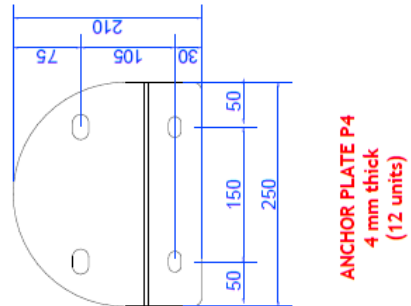
ANCHOR PLATE P1
10 mm thick
(8 units)



ANCHOR PLATE P2
10 mm thick
(2 units)



ANCHOR PLATE P3
4 mm thick
(4 units)



ANCHOR PLATE P4
4 mm thick
(12 units)

